



Machine component supply & integration

Bearing & Power Transmission  
Group

Machining & Fabrication  
Group

Sensors & Controls  
Group

## ISC Companies Machining & Fabrication Group | Facilities List

### Turning Department

Haas SL-20	Chuck	8"
	Bar Capacity	2"
	Between Centers	20"
	Maximum Cutting Diameter	10"
	Other	Automatic Bar Feed
	Other	Live Tooling
Haas SL-30	Chuck	10"
	Bar Capacity	2.5"
	Between Centers	39"
	Maximum Cutting Diameter	14.5"
	Other	Automatic Bar Feed
Haas TL-2	Chuck	10"
	Bar Capacity	3"
	Between Centers	48"
	Maximum Cutting Diameter	66"
South Bend	Chuck	12"
	Bar Capacity	3"
	Between Centers	120"
	Maximum Cutting Diameter	26"

### Milling Department

Haas VF-3	X Travel	40"
	Y Travel	22"
	Z Travel	20"
	Tool Holders	24
Haas VF-5SS	X Travel	50"
	Y Travel	26"
	Z Travel	25"
	Tool Holders	24
	Other	Wireless Probing
Haas VF-2 (Two Units)	X Travel	30"
	Y Travel	15.5"
	Z Travel	17"
	Tool Holders	20
	Other	Wireless Probing

**Main Office**  
12905 Highway 55 West  
Plymouth, MN 55441  
763.559.0033

**Sioux Falls**  
1100 West Russell  
Sioux Falls, SD 57104  
605.336.3471

**Rapid City**  
2131 Rand Road  
Rapid City, SD 57709  
605.343.9393

**Williston**  
636 East Broadway  
Williston, ND 58802  
701-774-1883

**IDC-USA Warehouse**  
Indianapolis, IN  
Reno, NV

Haas Super Mini	X Travel	15"
	Y Travel	10"
	Z Travel	17"
	Tool Holders	20
Haas VF4-SS APC	X Travel	40"
	Y Travel	20"
	Z Travel	20"
	Tool Holders	14
	Other	Wireless Probing
	Other	Automatic Pallet Changer
<b>Fabrication</b>		
Material Handling	Forklift	4000 Pounds
	Overhead Crane	10,000
	Cube Size	132" X 132" X 480"
Welding	MiG	Steel
		Stainless Steel
		Aluminum
	TiG	Steel
		Stainless Steel
		Aluminum
		Copper / Brass
		Virtually any metal
Forming	Press Brake	12 Foot
		120 Ton
Cutting	Sawing	16" X 16"
		Automatic Feed
	C-N-C Plasma Table	¾" X 48" X 120"
Design Service	SolidWorks 2014	3 Seats
	AutoCAD	3 Seats
Miscellaneous	Surface Grinding	
	Manual Turning	
	Manual Milling	
	Deburring machines	

**Other services available through our sister company, Adams-ISC**